

## "New Generation" Corn DDGS

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## Overview

- DDGS facts
- Research funding sources
- Research "road map" to evaluate DDGS as a feed ingredient for swine
- Research highlights
- Future issues and opportunities

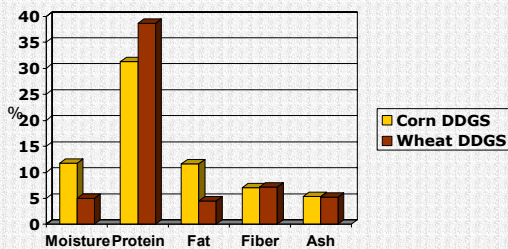
## What is DDGS?

- Co-product of the dry-milling ethanol industry
  - Corn (maize) DDGS - Midwestern US
  - Wheat DDGS - Canada
  - Sorghum (milo) DDGS - Great Plains US
  - Barley DDGS
  - Rye DDGS
- DDGS is nutritionally DIFFERENT than other grain co-products

## Comparison of Nutrient Composition (Dry Matter Basis) of "New Generation" DDGS to Corn Gluten Feed, Corn Gluten Meal, Corn Germ Meal, and Brewer's Dried Grains

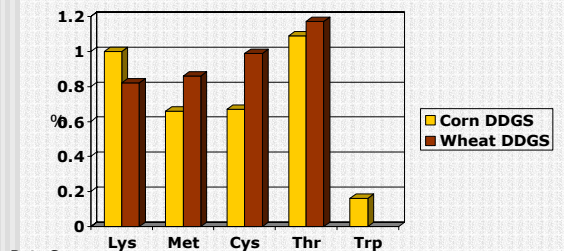
|                | "New" Corn DDGS (UM) | Corn Gluten Feed (NRC) | Corn Gluten Meal (NRC) | Corn Germ Meal (Feedstuffs) | Brewer's Dried Grains (NRC) |
|----------------|----------------------|------------------------|------------------------|-----------------------------|-----------------------------|
| Protein, %     | 30.6                 | 23.9                   | 66.9                   | 22.2                        | 28.8                        |
| Fat, %         | 10.7                 | 3.3                    | 3.2                    | 1.1                         | 7.9                         |
| NDF, %         | 43.6                 | 37.0                   | 9.7                    | No data                     | 52.9                        |
| DE, kcal/kg    | 4011                 | 3322                   | 4694                   | No data                     | 2283                        |
| ME, kcal/kg    | 3827                 | 2894                   | 4256                   | 3222                        | 2130                        |
| Lys, %         | 0.83                 | 0.70                   | 1.13                   | 1.00                        | 1.17                        |
| Met, %         | 0.55                 | 0.39                   | 1.59                   | 0.67                        | 0.49                        |
| Thr, %         | 1.13                 | 0.82                   | 2.31                   | 1.22                        | 1.03                        |
| Trp, %         | 0.24                 | 0.08                   | 0.34                   | 0.22                        | 0.28                        |
| Ca, %          | 0.06                 | 0.24                   | 0.06                   | 0.33                        | 0.35                        |
| Available P, % | 0.80                 | 0.54                   | 0.08                   | 0.17                        | 0.21                        |

## Comparison of Proximate Analysis of U.S. "New Generation" Corn DDGS to Canadian Wheat DDGS (100% Dry Matter Basis)



Data Sources:  
Corn DDGS: Glacial Lakes, Watertown, SD (2003)  
Wheat DDGS: Mohawk Oil Co., Minnedosa, MB (1989)

## Comparison of Amino Acid Analysis of U.S. "New Generation" Corn DDGS to Canadian Wheat DDGS (100% Dry Matter Basis)



Data Sources:  
Corn DDGS: Glacial Lakes, Watertown, SD (2003)  
Wheat DDGS: Mohawk Oil Co., Minnedosa, MB (1989)  
(6 of 9 samples were wheat and corn blends)

## Dry-Milling Average Ethanol Yield Per Bushel (25.4 kg) of Corn

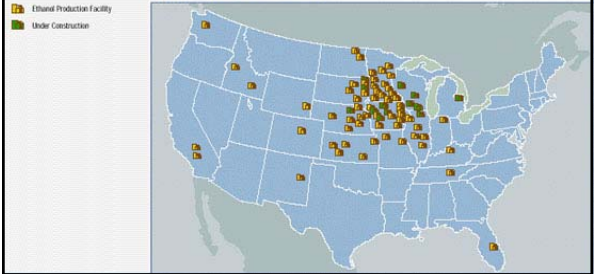


- Ethanol 10.2 liters
- DDGS 8.2 kg
- CO<sub>2</sub> 8.2 kg

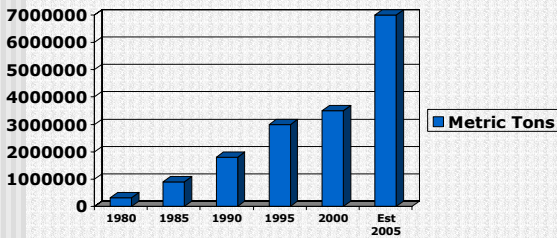
Slide courtesy of Ms. Kelly Davis, CVEC, Benson, MN

## Most Fuel Ethanol Production is in the Western U.S. “Corn Belt”

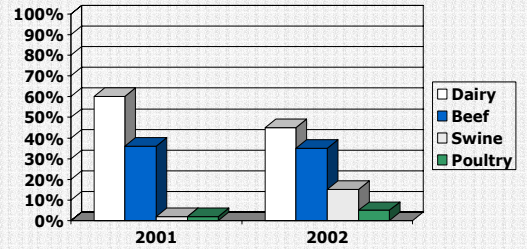
U.S. Ethanol Production Facilities



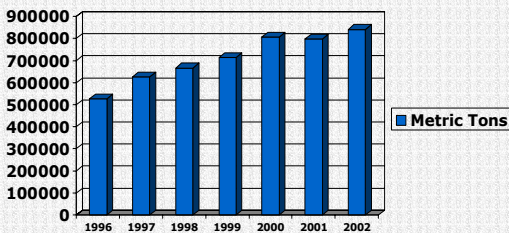
## North American DDGS Production



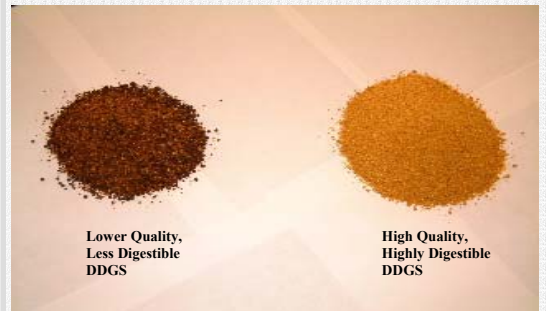
## Estimated North American DDGS Consumption in 2001 & 2002



## North American DDGS Exports



## “New Generation” vs. “Old Generation” DDGS



## Research Funding Sources

- **Midwest DDGS Association**
  - internal checkoff (\$0.10/ton DDGS)
- MN Corn Growers Association
- MN Pork Producers Association
- IA Corn Growers Association
- CAMAS, Inc.
- Alharma
- IL Corn Growers Association
- SD Corn Growers Association
- Hubbard Milling

## Research "Road Map" to Determine DDGS Feeding Value for Swine

- Nutrient content and variability within and among plants
- DE and ME value
- Amino acid digestibility
- Phosphorus availability
- Maximum inclusion rates in each production phase
  - Limitations for use

## Research "Road Map"

- Explore "value added" properties
  - Impact on the environment
    - Odor and gas emissions
    - Manure nutrient (N and P) excretion
  - Gut health benefits
  - Improvements in litter size
  - Reduce Salmonella shedding?
  - Others?

## Research "Road Map"

- DDGS Handling, Storage, and Processing Characteristics
  - Physical characteristics
    - Particle size
    - Bulk density
    - Color
  - NIR
  - Flowability
  - Shelf life
    - Rancidity
    - Molds and mycotoxins
  - Pelletting

## Research Highlights

## Comparison of Proximate Analysis of "New Generation" DDGS vs. NRC (1998) (100% Dry Matter Basis)

| Nutrient         | "New Generation" DDGS | NRC (1998) |
|------------------|-----------------------|------------|
| Dry matter, %    | 88.9 (1.7)            | 93.0       |
| Crude protein, % | 30.2 (6.4)            | 29.8       |
| Fat, %           | 10.9 (7.8)            | 9.0        |
| Crude fiber, %   | 8.8 (8.7)             | 4.8        |
| Ash, %           | 5.8 (14.7)            | No data    |
| NFE, %           | 44.5 (6.1)            | No data    |
| ADF, %           | 16.2 (28.4)           | 17.5       |
| NDF, %           | 42.1 (14.3)           | 37.2       |

Values in ( ) are CV's among plants

### Comparison of Energy Values of DDGS for Swine (88% DM Basis)

|             | "New" DDGS Calculated             | "New" DDGS Trial avg.             | "Old" DDGS Calculated | DDGS NRC (1998) |
|-------------|-----------------------------------|-----------------------------------|-----------------------|-----------------|
| DE, kcal/kg | <b>3488</b><br>Range<br>3418-3537 | 3528<br>Range<br>2975-4086        | 3409                  | 3449            |
| ME, kcal/kg | 3162<br>Range<br>3087-3215        | <b>3367</b><br>Range<br>2820-3916 | 3098                  | 2672            |

Corn (NRC, 1998): DE (kcal/kg) = 3484  
ME (kcal/kg) = 3382

### Comparison of Amino Acid Composition of DDGS (88% dry matter basis)

|                  | "New" DDGS         | "Old" DDGS  | DDGS (NRC, 1998) |
|------------------|--------------------|-------------|------------------|
| Lysine, %        | <b>0.75 (17.3)</b> | 0.47 (26.5) | 0.59             |
| Methionine, %    | <b>0.63 (13.6)</b> | 0.44 (4.5)  | 0.48             |
| Threonine, %     | <b>0.99 (6.4)</b>  | 0.86 (7.3)  | 0.89             |
| Tryptophan, %    | <b>0.22 (6.7)</b>  | 0.17 (19.8) | 0.24             |
| Valine, %        | <b>1.32 (7.2)</b>  | 1.22 (2.3)  | 1.23             |
| Arginine, %      | <b>1.06 (9.1)</b>  | 0.81 (18.7) | 1.07             |
| Histidine, %     | <b>0.67 (7.8)</b>  | 0.54 (15.2) | 0.65             |
| Leucine, %       | <b>3.12 (6.4)</b>  | 2.61 (12.4) | 2.43             |
| Isoleucine, %    | <b>0.99 (8.7)</b>  | 0.88 (9.1)  | 0.98             |
| Phenylalanine, % | <b>1.29 (6.6)</b>  | 1.12 (8.1)  | 1.27             |

Values in ( ) are CV's among plants

### Comparison of Apparent Ileal Digestible Amino Acid Composition of DDGS for Swine (88% dry matter basis)

|                  | "New" DDGS | "Old" DDGS  | DDGS (NRC, 1998) |
|------------------|------------|-------------|------------------|
| Lysine, %        | 0.39       | <b>0.00</b> | 0.27             |
| Methionine, %    | 0.28       | 0.21        | 0.34             |
| Threonine, %     | 0.55       | 0.32        | 0.49             |
| Tryptophan, %    | 0.13       | 0.13        | 0.12             |
| Valine, %        | 0.81       | 0.45        | 0.77             |
| Arginine, %      | 0.79       | 0.53        | 0.77             |
| Histidine, %     | 0.45       | 0.26        | 0.40             |
| Leucine, %       | 2.26       | 1.62        | 1.85             |
| Isoleucine, %    | 0.63       | 0.37        | 0.64             |
| Phenylalanine, % | 0.78       | 0.60        | 0.96             |

### Comparison of Phosphorus Level and Relative Availability of DDGS for Swine (88% dry matter basis)

|                   | "New" DDGS                 | "Old" DDGS | DDGS NRC (1998) | Corn NRC (1998) |
|-------------------|----------------------------|------------|-----------------|-----------------|
| Total P, %        | 0.78<br>Range<br>0.62-0.87 | 0.79       | 0.73            | 0.25            |
| P Availability, % | 90<br>Range<br>88-92       | No data    | 77              | 14              |
| Available P, %    | <b>0.70</b>                | No data    | <b>0.56</b>     | <b>0.03</b>     |

### Comparison of Mineral Analysis of "New Generation" DDGS, "Old Generation" DDGS, and NRC (1998) (100% Dry Matter Basis)

| Mineral | "New Generation" DDGS | "Old Generation" DDGS | NRC (1998) |
|---------|-----------------------|-----------------------|------------|
| Ca, %   | <b>0.06 (57.2)</b>    | 0.44                  | 0.22       |
| P, %    | 0.89 (11.7)           | 0.90                  | 0.83       |
| K, %    | 0.94 (14.0)           | 0.99                  | 0.90       |
| Mg, %   | 0.33 (12.1)           | 0.40                  | 0.20       |
| S, %    | <b>0.47 (37.1)</b>    | 0.51                  | 0.32       |
| Na, %   | <b>0.24 (70.5)</b>    | 0.28                  | 0.27       |
| Zn, ppm | <b>98 (80)</b>        | 80                    | 86         |
| Mn, ppm | 16 (33)               | 50                    | 26         |
| Cu, ppm | 6 (20)                | 14                    | 61         |
| Fe, ppm | <b>120 (41)</b>       | 219                   | 276        |

Values in ( ) are CV's among plants

### Why is there so much interest in feeding DDGS to swine?

- "New Generation" DDGS is high in digestible nutrients
- Economical partial replacement for:
  - corn
  - soybean meal
  - dicalcium phosphate
- Increasing production and supply
- Unique properties
  - reduce P excretion in manure
  - increase litter size weaned/sow
  - gut health benefits?

## Maximum Inclusion Rates of “New Generation” DDGS in Swine Diets

(Based Upon University of Minnesota Performance Trials)

- Nursery pigs (> 7 kg)
  - Up to 25 %
- Grow-finish pigs
  - Up to 20% (higher levels may reduce pork fat quality)
- Gestating sows
  - Up to 50%
- Lactating sows
  - Up to 20%

### Assumptions:

- no mycotoxins
- formulate on a digestible amino acid and available P basis

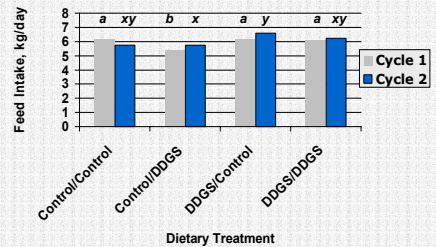
## Feeding Limitations

## Fat Quality Characteristics of Market Pigs Fed Corn-Soy Diets Containing 0 to 30% DDGS

|  | 0 %               | 10%                 | 20%                 | 30%               |
|--|-------------------|---------------------|---------------------|-------------------|
| Belly thickness, cm                    | 3.15 <sup>a</sup> | 3.00 <sup>a,b</sup> | 2.84 <sup>a,b</sup> | 2.71 <sup>b</sup> |
| Belly firmness score, degrees          | 27.3 <sup>a</sup> | 24.4 <sup>a,b</sup> | 25.1 <sup>a,b</sup> | 21.3 <sup>b</sup> |
| Adjusted belly firmness score, degrees | 25.9 <sup>a</sup> | 23.8 <sup>a,b</sup> | 25.4 <sup>a,b</sup> | 22.4 <sup>b</sup> |
| Iodine number                          | 66.8 <sup>a</sup> | 68.6 <sup>b</sup>   | 70.6 <sup>c</sup>   | 72.0 <sup>c</sup> |

Means within a row lacking common superscripts differ (P < .05).

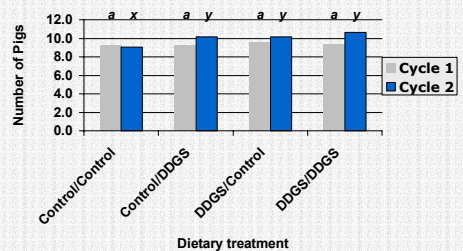
## Effect of Dietary Treatment Combination on Sow Lactation ADFI



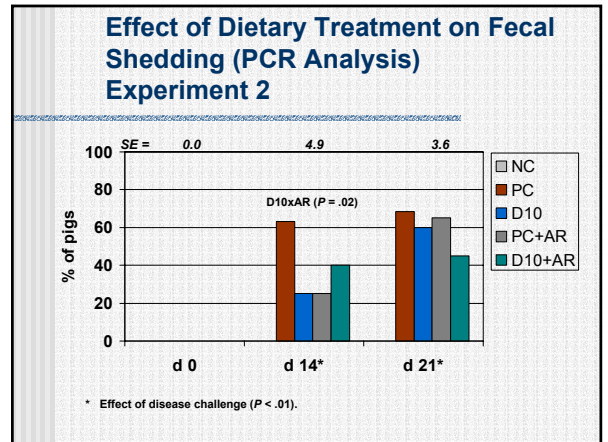
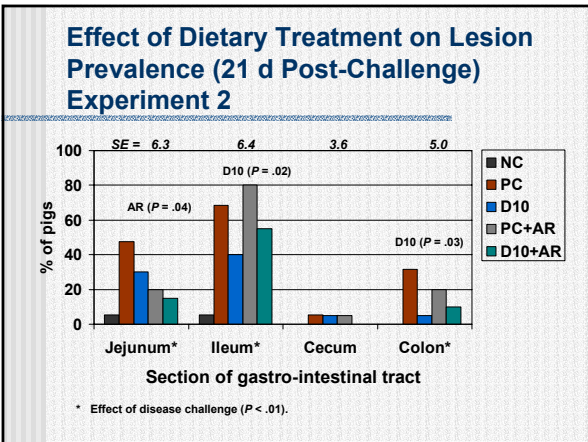
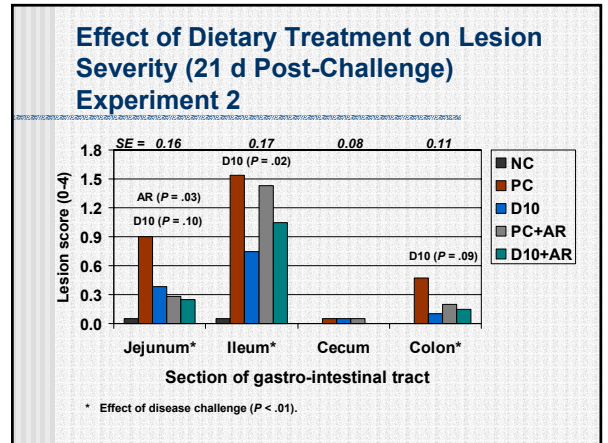
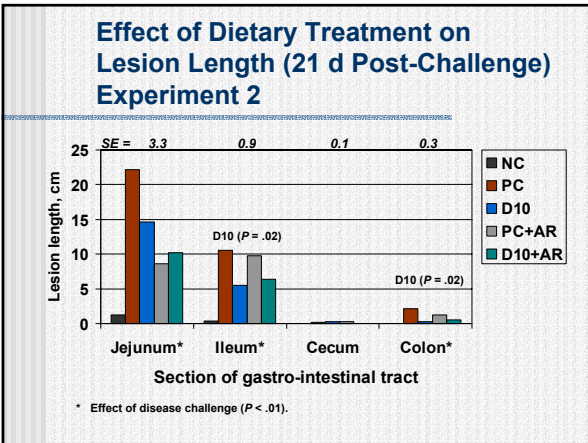
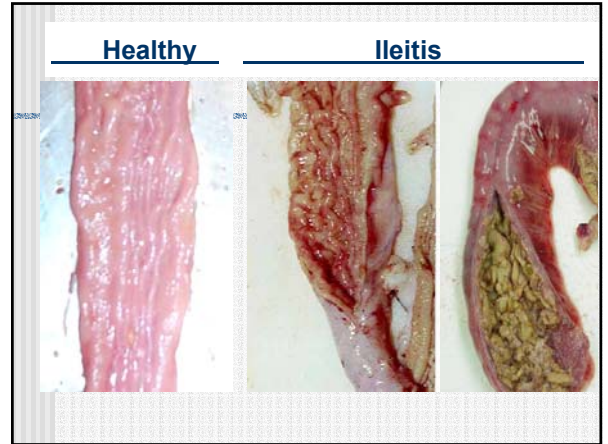
<sup>a,b,c,x,y</sup> Different superscripts indicate significant difference (P < .10).

## “Value Added” Properties of DDGS

## Effect of Feeding 0 or 50% DDGS Gestation Diets and 0 or 20% DDGS Lactation Diets on Pigs Weaned/Litter



<sup>a,b,c,x,y</sup> Different superscripts indicate significant difference (P < .10).



## Quality, Handling, Storage, and Processing Characteristics

## Bulk Density of "New Generation" DDGS

- DDGS samples from 16 "New Generation" plants
  - Avg. bulk density = 35.7 lbs/cubic ft.
  - Std. deviation among plants = 2.79 lbs/cubic ft.
  - Coefficient of variation among plants = 7.8%
  - Range in bulk density among plants:
    - 30.8 to 39.3 lbs/cubic ft.

## DDGS Particle Size

- DDGS samples obtained from 16 "new generation" plants
  - Average particle size = 1282 microns
  - Standard deviation = 305 microns
  - Coefficient of variation among plants = 24%
  - Range in average particle size among plants - 612 to 2125 microns

## NIR Calibrations for DDGS

| Nutrient   | R    | Rmse <sub>p</sub> ,% | R <sup>2</sup> | CV, % |
|------------|------|----------------------|----------------|-------|
| Lysine     | 0.89 | 0.064                | .79            | 16.2  |
| Methionine | 0.81 | 0.044                | .66            | 14.2  |
| Threonine  | 0.73 | 0.046                | .53            | 6.2   |
| Energy     | 0.87 | 37                   | .76            | 1.9   |

R = correlation between actual and predicted values

Rmse<sub>p</sub> = prediction error

R<sup>2</sup> = proportion of the total variation explained by calibrations

CV, % = coefficient of variation among DDGS samples

## Correlation Between DDGS Color and Amino Acid Digestibility (r<sup>2</sup>)

| Amino acid | L*  | a* | b*  |
|------------|-----|----|-----|
| Lys        | .67 | NS | .77 |
| Cys        | .67 | NS | .74 |
| Thr        | .51 | NS | .58 |

## Current and Future DDGS Research

- Impact of feeding DDGS on pre-harvest food safety (Salmonella)
  - **Mindy Spiehs, PhD candidate**
- Spray-dried distiller's solubles fractions in baby pig diets
  - **Jeff Knott, PhD candidate**
- Impact of adding DDGS and phytase on manure P content and chemical forms of P
  - **Mark Whitney, PhD candidate**
- Correlation between DDGS color, ADICP, and true amino acid digestibility in poultry
- Methods to improve flowability and pelleting of DDGS
  - **collaboration with AURI**
- Stability and preservation of DDGS in various climates



**Spray Dried Distiller's  
Solubles (SDDS)**

**Spray Dried Yeast Cream  
(SDYC)**

**Spray Dried Residual  
Solubles (SDRS)**