

DDGS: An Evolving Commodity



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Animals Require Nutrients on a Daily Basis

Nutrition Facts

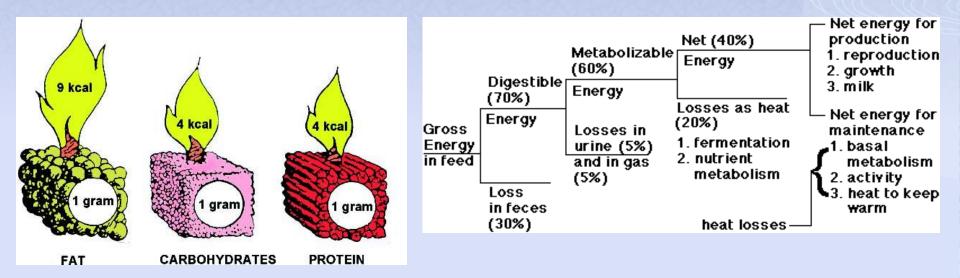
Serving Size 1 cup (228g) Servings per Container 2

Calories 280		Calories from Fat 120
		% Daily Value*
Total Fat 13g		20%
Saturated Fat 5g		25%
Trans Fat 2g		
Cholesterol 2mg		10%
Sodium 660mg		28%
Total Carbohydrate 31g		10%
Dietary Fiber 3g		0%
Sugars 5g		
Protein 5g		
Vitamin A 4%	•	Vitamin C 2%
Calcium 15%	•	Iron 4%
Percent Daily Values are based on a be higher or lower depending on yo		

	Calories:	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Fiber		25g	30g
Calories per gram:	1		
Fat 9 ·	Carbohydrate	4 •	Protein 4



Feed Ingredients Supply Nutrients in Different Amounts and Forms





Nutritionist's Job: Develop the least expensive "recipe" of feed ingredients that will meet an animal's nutrient requirements













All Corn Co-Products are "Packages of Nutrients" of Varying Composition and Value









DDGS

Corn Gluten Feed Corn Gluten Meal

7 FEED COMPOSITION TABLES

Tables 2, 3, and 4 present the composition of feed ing dients. Nutrient concentrations are organized as follow

Table 2: Dry matter; total digestible nutrients; digest ble, metabolizable, and net energy; crude protein; dige tible protein; plant cell wall constituents; and crude fib Table 3: Dry matter, minerals, and carotene content Table 4: Composition of mineral supplements

In Tables 2, 3, and 4 animal feed names follow internaional nomenclature designed to give a qualitative de-

scription or each product, where size matomation is aw able and periment (size publications No. 1684 and N 1919), Harris et al., 1950). Each feed description is fo lowed by a 2-digit "International Feed Aumber" (prs) identification. A feed-class number placed in front of it international feed number identifies the class to whi the feed has been assigned:

Class 1: Dry forages and roughages This class includes all formers and

This class includes all forages and roughages cut and caref, and other products with more than 10% crude (ify basis). Forages and roughages are usually low in neterency per unit weight because of the high cell cut content. Examples of any forages and roughages are: hay, straws, folder (serial part with heads for the sorghum plant, or serial part with baseds for the sorghum plant plant, and the sorthorn heads for the sorghum plant, plant, and plant.

Class 2: Pasture, range plants, and forages fed gree This class includes forages on the stem or cut an fresh (grasses, shrubs, tree leaves, browse, and fi

Class 3: Silages This class includes ensiled forages (corn, alfalfa, g

Class 4: Energy feeds

This group includes products with less than 20% pro-

tein, and less than 18% crude fiber or less than 35% cell wall constituents. Included are grain; mill by-products; fruits; roots; roots; and tubers, either fresh, dry, or ensiled.

as 5: Protein supplements 'his class includes products which contain 20% or more f protein from plant or animal origins.

Class 6: Mineral supplements

The Beel names are listed by the scientific name; however, verval fields are listed by common names incer they do not ver scientific names: mountain meadow plants (Class 7); imini tallow, beached, stabilized (Class 4); blood meal, nraw dehydrated (Class 7); and meat, with bone meal renred (Class 7); and meat, with bone meal rener (Class 7); and the 5 gives an alphabetical list, under five ed classifications, of common and scientific names of the eds.

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zm = 55 Dome + 1.65 kg = 55 Thom × 0.04469 kg = 0.82 × Dr. Mcalikg kg = 1.115 - 0.8971 mar + 0.6507 mar² - 0.1028 ma² + 0.005725 ma⁴ kg = 3.178 mar - 0.8646 ma² + 0.1275 ma² - 0.006785 ma⁴ - 3.35 Corn Germ Meal

Why Are Ethanol Co-Products Changing?

- Narrow margins for ethanol cause implementation of technology to:
 - increase efficiency
 - reduce costs
 - increase diversity and revenues from co-products





Dry-Grind Ethanol and Co-Product Production









Front-End Fractionation

A closer look at the composition of a corn kernel.

The pericarp is the outer covering that protects the kernel and preserves the nutrient value inside. It resists water and water vapor – and is undesirable to insects and microorganisms.

The germ is the only living part of the corn kernel. The germ contains the essential genetic information, enzymes, vitamins and minerals for the kernel to grow into a corn plant. About 25 percent of the germ is corn oil – the most valuable part of the kernel, which is high in polyunsaturated fats and has a mild taste. The endosperm accounts for about 82 percent of the kernel's dry weight and is the source of energy (starch) and protein for the germinating seed. Starch is the most widely used part of the kernel and is used as a starch in foods – or as the key component in fuel, sweeteners, bioplastics and other products.

The tip cap is the attachment point of the kernel to the cob, through which water and nutrients flow – and is the only area of the kernel not covered by the pericarp.

High Protein DDGS

Corn Bran

Dehydrated Corn Germ

De-hulled, De-germed Corn

De-oiled DDGS

Back-End Oil Extraction



Crude Corn Oil





Reduced-oil DDGS (5 to 9% crude fat)

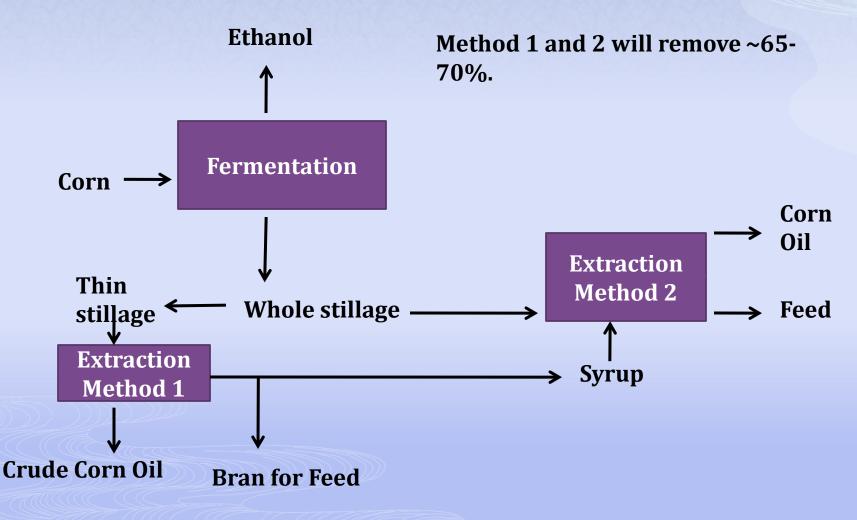
Oil Extraction in the U.S. Ethanol Industry

- Industry adoption
 - ~ 60 to 70% of ethanol plants are extracting oil
- Oil uses
 - > 50% in **biodiesel production**
 - < 50% in blended feed-fats (primarily by the poultry industry)</p>
- Impact on DDGS
 - Reduced MT of DDGS
 - Reduced energy content and feeding value
 - Crude fat ranges from 5 to 13%
 - Most reduced-oil DDGS is 8 to 9% crude fat
 - Research is being conducted to evaluate this impact



"Back-End" Oil Extraction Process

Approximately 30% of corn oil may be removed with Method 1.



How Does Oil Extraction Affect Energy and Feeding Value of Reduced-Oil DDGS?



Impact of Reduced-Oil DDGS on ME Content for Swine





What Have We Learned?



- Crude fat content DOES NOT accurately estimate ME in reduced oil-DDGS
- Fiber is a significant determinant of ME but its measurement is highly variable
- ME prediction equations have been developed for reduced-oil DDGS:
 - ME kcal/kg DM = (0.90 × GE, kcal/kg) (29.95 × % TDF)
 - ME kcal/kg DM = (0.94 × GE, kcal/kg) (23.45 × % NDF) (70.23 × % Ash)
 - ME kcal/kg DM = 4,548 (49.7 x % TDF) + (52.1 x % EE)
 - ME kcal/kg DM = 3,711 (21.9 x % NDF) + (48.7 x % EE)
 - ME kcal/kg DM = 4,132 (57.0 x % ADF)

Impact of Reduced-Oil DDGS on AME Content and Performance for Poultry





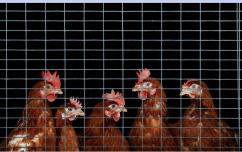
Reduced-Oil DDGS Nutrient Profiles

Nutrient	Normal DDGS	Medium Oil DDGS	Low Oil DDGS
Crude protein, %	28.9	28.3	27.5
Crude fat, %	11.2	7.3	5.6
Crude fiber, %	7.4	6.9	6.8
Lysine, %	1.00	0.86	0.83
Methionine, %	0.55	0.58	0.55
Cysteine, %	0.74	0.70	0.57
TSAA, %	1.19	1.28	1.12
Phosphorus, %	0.98	0.84	0.91

Source: Purdum and Kreifels (2012)

What Have We Learned?

- NO EFFECT on layer performance when feeding reduced-oil DDGS vs. "typical" DDGS.
 - % Egg production
 - Egg weight
 - Feed conversion
- Feed intake slightly increases (2 to 2.4 g/d) when fed reduced-oil DDGS diets.
- Layers will be less affected than broilers when fed reduced-oil DDGS because of lower diet ME requirements.
- **AME**_n can be estimated by using the following equation:
 - AME_n (kcal/kg DM) = 3,517 (33.27 x % hemicellulose) + (46.02 x % crude fat) (82.47 x % ash) Rochelle et al. (2011)



Impact of Reduced-Oil DDGS on Milk Production of Lactating Dairy Cows



What Have We Learned?

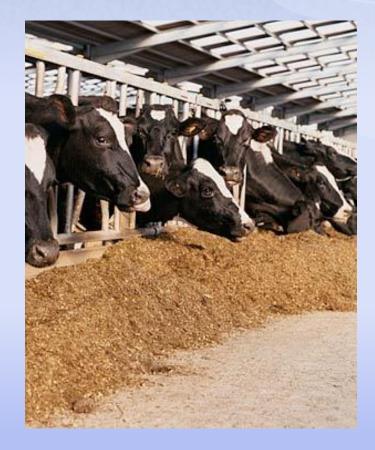
Feeding diets containing up to 30% de-oiled DDGS (3.5% fat):

Had no effect on:

- Dry matter intake
- Crude protein intake
- Nitrogen efficiency
- Milk yield
- Milk protein yield

Increased:

- Milk production efficiency
- Milk fat % and milk fat yield
- Milk protein % (quadratically)
- Milk total solids %



Impact of Reduced-Oil DDGS on Performance and Carcass Composition of Beef Cattle





What Have We Learned?

Feeding reduced-oil DDGS (6.7% crude fat):

- Growth performance and carcass quality
 - Reduced-oil DDGS = corn
 - Reduced-oil DDGS < "typical" DDGS (12.9% crude fat)</p>
- 1 percentage point \downarrow in oil content = 1.3% \downarrow in NE_g



What Are the Future Co-Product Possibilities?



Co-Product Blends, Brands and "Value Enhancers"



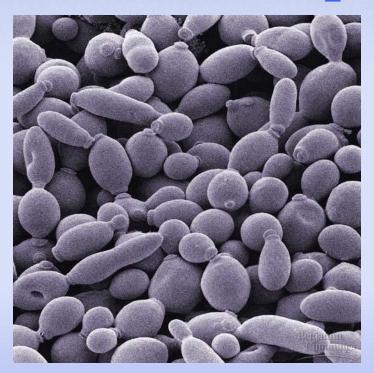
Corn Co-Products

Blends of various non-traditional corn co-products produced in small amounts (i.e. hominy feed, corn gluten, dried liquids) will be combined with DDGS to add value.

Branded corn co-products that have unique feeding applications, value, and are distinctly different than "commodity" co-products may become available.

Co-product "value enhancers" which may consist of enzymes, probiotics, or other additives may be added to DDGS to increase nutritional value for specific feeding applications.

New Yeast Strains Used in Ethanol Production May Alter Co-Product Composition



More complete carbohydrate conversion to ethanol will reduce starch and fiber content (energy value).

Isobutanol Co-products – Will They Be Different Than DDGS?



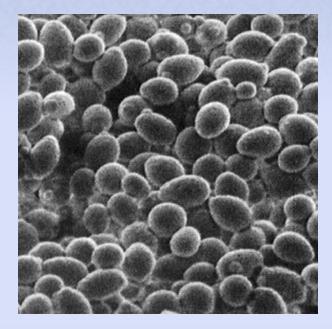


Moving Toward Advanced Cellulosic Ethanol Production

Fuel Biorefinery

- Daily processing of 2,200 dry tons of corn stover (\$65/MT) produces:
 - 131 million L of **ethanol**
 - 51% of revenue
 - 129,000 tons of dried feed yeast
 - 42% of revenue with a price of \$0.70 to \$1.20/kg
 - current market for feed yeast is \$0.80 to \$3.00/kg
 - 168,000 tons of lignin-rich "green coal"
 - 7% of revenue

Dried Yeast Co-Product





High protein (46%) and high digestible amino acid source

New Co-Products from Advanced RIN







Barley

Sweet Sorghum

Sorghum Grain

Several non-traditional feedstocks may be used to produce ethanol and co-products under the Advanced RIN (Renewable Identification Number) designation

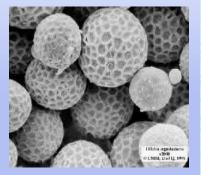
MycoMeal - Fungi for Feed

Produced from thin stillage (van Leeuwen, 2012)

- 0.1 to 0.15 lbs DM per gallon of thin stillage
- Reduces ethanol production energy cost by reducing cost of evaporation
- Contain 2x energy content of corn and DDGS

High amino acid content

- allows replacement of soybean meal and fish meal in diets
- Soon to be available for sale through MycoInnovations



Other Potentially Evolving Co-Products

- Dried condensed solubles
- Dried liquid extractives
- Low fiber DDGS
- Reduced phosphorus DDGS
- Algae co-products



Final Thoughts

The more things change...



- As the co-product composition changes, research is needed to determine:
 - Benefits and limitations
 - Optimal dietary inclusion rates
 - Which animal species obtains the highest value



- **D** The more they stay the same...
 - Ethanol co-products have always had value in animal feeds
 - Value depends on energy, protein (amino acid), and phosphorus content
 - Value varies by animal species

